Tab 3: Hauling and Storing Boats	39
Bilge Cleaning	41
Pressure Washing	43
Winterizing Vessels	45
Boat Disposal	46

Bilge Cleaning

Potential Environmental Impacts:

Bilge water can commonly contain oil, fuel, antifreeze, and other contaminants. Even small amounts of such materials introduced into the marina environment can cause environmental problems, especially if they persist. Although some oil that spills into the water evaporates, petroleum hydrocarbons can remain suspended in the water column, concentrate on the surface, or settle to the bottom. Oil sheens can block necessary oxygen and light from moving through the surface of the water. According to the EPA, the hydrocarbons in oil harm juvenile fish, upset fish reproduction, and interfere with the growth and reproduction of bottom-dwelling organisms. Additionally, the risk of fines and the possibility of contaminated sediments may make future dredging operations more difficult.

Legal Requirements:

Do not	Oily bilge water must not be allowed to enter the waters of the state
discharge oily	[DHEC R.61-79.262.11].
bilge water	If oily bilge water cannot be sufficiently cleaned for legal discharge, make
	arrangements with a waste hauler to properly dispose of the bilge water.
Report oily	Any spill or release of petroleum that results in a sheen on the waters of the
bilge	state or threatens the waters of the state to include groundwater must be
discharge as	reported immediately to the:
spill	1. SCDHEC Emergency Response Section at 1-888-481-0125 and
	2. National Response Center at 1-800-424-8802 [Section 311 of the Clean
	Water Act; 33 USC 1321].
Dispersants	The use of dispersants, such as dishwashing soaps or detergents, on oil or
	fuel spills or sheen of any size is prohibited in most circumstances [40 CFR
	110.4; DHEC R.61-79.262.11]. Dispersants may only be used with permission
	from federal or state authorities, and only in rare instances.

Before	Before pumping out a bilge, visually inspect the bilge water to determine
pumping	whether there is a visible sheen of oil.
	Use oil absorbent materials to remove oil before pumping a bilge.
	Use an oil/water separator to remove oil from bilge water.
	Don't use soaps and detergents to clean up oily bilge water.
Require bilge	Require the use of bilge pads to help keep bilge water discharge clean.
pad use	Have bilge pads on hand for sale to marina patrons, or direct your tenants
	to a marine supply store in your area.
Pumping to sanitary sewer	Some pump-out stations may allow bilge water to be pumped out to the sanitary sewer after the oil has been physically removed. Prior approval of the local sanitary sewer authority is required. Large municipal sewer systems often have sophisticated requirements.

Train	☐ Train employees and contractors on bilge cleaning best management
employees	practices.
Educate	☐ Educate customers to keep their engines properly maintained, to
customers	continually check and fix all leaks, and to keep an absorbent pad or pillow
	in the bilge to absorb small drips and spills.

- ⇒ Appendix C for used oil management.
- ⇒ Appendix E for state and federal spill reporting requirements.
 ⇒ Appendix F and Stormwater Runoff Management Practices section for stormwater discharge information.

Pressure Washing

Potential Environmental Impacts:

When the marine organisms that accumulate on the bottom of a vessel are removed, fragments of bottom paint and hull materials are often chipped off in the process. In a concentrated form, these untreated particles can have localized water quality impacts. Pressure washing in particular removes antifouling paint from boat bottoms, which can get washed into the marina basin. Sediments contaminated with copper or other toxic ingredients in antifouling paints can result in future problems and expenses for the marina operator when faced with dredge material disposal.

Legal Requirements:

Paint chip and	After pressure washing, the paint chips and sludge in holding tanks or
sludge	treatment units is a special waste that can only be disposed of at an
disposal	approved facility [DHEC R. 61-107.258].
NPDES wash	For additional information, contact your local SCDHEC office.
water permit	· ·

Use low	☐ Encourage boat washing with low-pressure water only. Where practical,
pressure water	use a regular garden-type hose and a soft cloth.
Don't use	Do not use soaps, solvents, and other chemicals. This allows more options
chemicals	for reuse or discharge of treated wash water and protects water quality.
Collect and	☐ Collect and treat wash water. The following are options for collection and
treat wash	treatment:
water	1. Wastewater from the washing operation can be collected and reused
	through a closed loop pressure wash system, or can be used after
	treatment to irrigate landscaped portions of the marina.
	2. Collect all of the wash water, treat it, and discharge to sanitary sewer
	or store for hauling to a sewage treatment plant. Discharge to the
	sanitary sewer or on-site septic system requires approval.
	3. Pressure wash water can also be directed to a holding or settling tank
	for treatment. If the wastewater does not contain chemical additives, it
	may be diverted into wet pond detention basins, vegetated buffers, or
	swales.
	4. If none of the above-mentioned practices is feasible and the only
	apparent option is to discharge pressure washing wastewater to a
	surface water or storm drain, wash water should be treated prior to
	discharge. Options for treatment include filtering the wash water
	through catch basin inserts that will separate out debris, paint chips,
	and sediment. The use of filter fabric, oil/water separators, or sand
	filters should also be considered.

Alternatives:	☐ If collecting and treating wash water is not feasible:
Wash over	1. Wash boats on a level permeable surface (lawn, crushed stone, or
permeable	sand) so that the wash water can infiltrate into the ground, if there is
surface with	no drinking water well on the property.
filter fabric	2. Place filter fabric over the permeable surface to collect solids and
	sediments.
	A hazardous waste determination should be conducted on collected
	pressure wash wastewater to establish whether or not disposal of the
	collected material is subject to hazardous waste regulations [40 CFR 262.11].
Wash away	
from	3. To ensure that the wash water has enough time to settle into the
waterbody	ground, pressure wash boats as far away as possible from the water,
	preferably over a grassed or otherwise vegetated area. Add a row of
	hay bales between the water's edge and the pressure washing
	operation.
	4. If it is not possible to wash boats over a permeable surface, pump the
	wash water to a permeable surface for infiltration.
If well nearby	☐ If there is a well nearby, pressure wash boats on an impervious surface as
	far as possible from the well, and treat the wash water to collect solids and
	sediments before discharge, preferably to the sanitary sewer.
Contain	☐ If chemical additives, such as solvents or degreasers, are used, the pressure
chemical	washing must be conducted in self-contained systems that prevent any
discharges	discharge to storm drains.
Minimize	☐ Minimize the amount of water used when boats are pressure washed out of
water use	the water. For example, wash the hull above the waterline by hand.
Prohibit in-	☐ Prohibit in-water bottom cleaning or hull scraping or any process that
water bottom	occurs underwater which removes antifouling paint from the boat hull.
cleaning	This practice makes it impossible to treat what is cleaned from the boat
	bottom.

- ⇒ Appendix B for hazardous waste management information.
- ⇒ Appendix F and Stormwater Runoff Management Practices section for stormwater discharge information.
- ⇒ Hazardous Waste section.

Winterizing Vessels

Potential Environmental Impacts:

The activity of preparing a vessel for winter storage may contribute to non-point source pollution through the use of heavy equipment (fork lifts, cranes and travel lifts) as well as through various storage procedures (use of antifreeze and battery storage).

Legal Requirements:

See other	☐ Please see sections referenced below for legal requirements for specific
sections	winterizing activities.

Best Management Practices:

Antifreeze	Use propylene glycol antifreeze (usually pink), which is less toxic than
	ethylene glycol (usually green), to winterize all systems except "closed" or
	freshwater cooling systems.
	Re-use or recycle antifreeze. Store spent antifreeze in a container clearly
	marked "Spent Antifreeze Only."
Bilges	Inspect and clean bilges prior to extended vessel storage. Clean all water,
	oil, or foreign materials from the bilge using absorbent material.
Do not use	Avoid the use of heavy-duty detergents containing ammonia, sodium
toxic cleaners	hypochlorite, chlorinated solvents, petroleum distillates, acids, or lye.
Use dry rack	Encourage use of state-of-the-art dry rack storage facilities. They
storage	minimize the need for more intensive forms of hull maintenance.
	Prior to lowering a vertical lift or marine railway, clean up the device to
	prevent contamination of the receiving waters from oil or any hazardous
	substance.
Gasoline	To reduce waste from contaminated gasoline in fuel tanks, store boat
	motors according to manufacturers' guidelines.
	Top off the tanks if the boat is stored in water, or empty and purge the tank
	if stored on land. Topping off tanks in the summer can result in spills due
	to fuel expansion. Top off in the summer just when you are taking her out.

- ⇒ Appendix C for used oil and antifreeze management.
- ⇒ Antifreeze section.
- ⇒ Bilge Cleaning section.
- ⇒ Pressure Washing section.
- ⇒ Decommissioning Engines section.
- ⇒ Oil section.
- ⇒ Battery Replacement section.

Boat Disposal

Potential Environmental Impacts:

Sunken or abandoned vessels can pose environmental and safety risks by leaking oil and fuel in a concentrated area. They can also cause navigational and safety hazards. If boats are properly disposed of before they become unseaworthy, the chances that the vessel will become an environmental risk are reduced.

Legal Requirements:

Best Management Practices:

Boat fuel	Empty the boat's fuel tanks and reuse or dispose of used gasoline a	.s
	hazardous waste.	
Remove and	Remove and recycle the following boat parts and fluid:	
recycle	1. Used oil	
	2. Used antifreeze	
	3. Boat engine (recycle as scrap metal)	
	4. Any metal with reuse value, such as lead, zinc, aluminum	
	5. Refrigerants	
Mercury parts	Remove all mercury-containing devices (i.e., some electronic equip	oment,
	bilge pump switches, old ship's barometers) and handle as hazardo	us
	waste. If removed by the boater, the mercury containing devices ca	n be
	managed as household hazardous waste.	
Hull pieces	Reduce the size of the hull into smaller pieces as directed by the so	lid
_	waste facility. The smaller the pieces, the easier it is for the facility	to take.

- \Rightarrow Appendix B for hazardous waste management information.
- ⇒ Hazardous Waste section.

Tab 4: Fueling	47
Fueling Station Operation	49
Fuel Storage	51
Fuel Tank Disposal	53

Fueling Station Operation

Potential Environmental Impacts:

The small spills that occur during boat fueling can accumulate and become a much larger problem. According to the EPA, complex hydrocarbon compounds in oil and gasoline are toxic to marine life, upset fish reproduction, and interfere with growth and reproduction of bottom dwelling organisms. Oil and gas that are ingested by one animal can be passed to the next animal that eats it. In a marina, petroleum will also deteriorate the white Styrofoam in floats and docks, and discolor boat hulls, woodwork, and paint. Gasoline spills are also a safety problem because of the product's flammability. A single pint of petroleum product released into the water can cover one acre of water surface area and can seriously damage aquatic habitat.

Legal Requirements:

NFPA	☐ All marine service stations are subject to the National Fire Protection		
requirements	Association's (NFPA) Automotive and Marine Service Station Code		
	(NFPA 30A). These requirements are adopted locally. Check with your		
	municipal fire marshal for local requirements.		
Fuel station	☐ The following requirements are listed in NFPA 30A as pertaining to		
requirements:	marine service stations. It is not intended to be a complete list of		
	requirements:		
Nozzles	Dispensing nozzles must be of the automatic-closing type without a		
	latch-open device or holding clip [NFPA 30A, Section 10-4.2]. Remove old		
	fuel nozzle triggers that lock in the "on" position.		
Attendant	☐ All marine service stations must be attended by an employee respon-		
	sible for supervising, observing, and controlling the dispensing of		
	liquids whenever the station is open for business [NFPA 30A, Section10-		
Extinguisher	4.7].		
	At least one fire extinguisher with the minimum classification of 40-		
	B:C must be located within 100 feet of each pump, dispenser, and pier-		
Signs	mounted liquid storage tank [NFPA 30A, Section10-8.1].		
	☐ Signs with the following legends printed in 2-inch (5cm), red block		
	capital letters on a white background must be posted in the dispensing		
Before fueling	area of all marine service stations [NFPA 30A, Section 10-11.8]:		
	BEFORE FUELING: Standall and and application.		
	Stop all engines and auxiliaries Shut off all electricity, open flowers and heat sources.		
	 Shut off all electricity, open flames and heat sources Check all bilges for fuel vapors 		
	 Extinguish all smoking materials Close access fittings and openings that could allow fuel 		
Danin a Caslin a	vapors to enter enclosed spaces of the vessel		
During fueling	 DURING FUELING: 		
	Maintain nozzle contact with fill pipe		
	Wipe up spills immediately		
	Avoid overfilling		
	o Fuel filling nozzle must be attended at all times		
After fueling	• AFTER FUELING:		
	 Inspect bilges for leakage and fuel odors 		
	 Ventilate until odors are removed 		
SPCC Plan	☐ If your facility stores a certain amount of gas or oil, (1,320 gallons or more		

	in above ground storage) it may require a Spill Prevention Control and			
	Countermeasure (SPCC) Plan [40 CFR 112].			
Report spills	Any spill or release of petroleum that results in a sheen on the waters of the			
	state or threatens the waters of the state to include groundwater must be			
	reported immediately to the:			
	1. SCDHEC Emergency Response Section at 1-888-0125 and			
	2. National Response Center at 1-800-424-8802 [Section 311 of the Clean			
	Water Act; 33 USC 1321].			

Best Management Practices

Fuel dock	Locate fuel docks in protected areas to reduce potential for accidents due			
location	to passing boat traffic, and design them so that spill containment			
	equipment can be easily deployed to surround a spill and any boats that			
	may be tied to the fuel dock.			
Spill materials	Store spill containment and control materials in a clearly marked and			
at fuel dock	easily accessible location, attached or adjacent to the fuel dock.			
	Keep oil absorbent pads and pillows available at the fuel dock for staff and			
	customers to mop up drips and small spills.			
Sell spill	Carry vent line whistles, vent cups, oil absorbent fuel collars and other fuel			
materials	spill preventative devices in your ships store.			
Personal	Provide a stable platform for fueling personal watercraft, if your facility			
watercraft	services significant numbers of them.			
Inspect hoses				
Fuel	☐ Place plastic or nonferrous drip trays lined with oil absorbent materials			
connections	beneath fuel connections.			
Train staff	Train fuel dock staff to handle and dispense fuel properly. Fuel dock staff			
	should be trained to:			
	1. Fill tanks slowly and carefully. Prevent overfilling of gas tanks by			
	listening to or keeping a hand at the air vent, if possible; a			
	pronounced flow of air is emitted when the tank is nearly full.			
	2. Remember that fuel expands in warm weather and to fill tank to no			
	more than 90% capacity to allow for that expansion.			
	3. Use a fuel collar or fuel bib and keep an absorbent pad or pillow			
	ready to catch spills, drips, or overflow.			
	4. Put a drip pan under portable fuel tanks. If possible, fill portable fuel			
	tanks ashore.			
	5. Prevent spills as well as respond to spills.			
	6. Give information and direction to customers.			

- ⇒ Appendix B and Hazardous Waste section for hazardous waste management information.
- ⇒ Appendix E for state and federal spill reporting requirements and SPCC Plan information.
- ⇒ Spill section.

Fuel Storage

Potential Environmental Impacts:

Fuel spills are very damaging to the marina environment. According to the EPA, the complex hydrocarbon compounds in oil and gasoline are toxic to marine life, upset fish reproduction, and interfere with growth and reproduction of bottom dwelling organisms.

Legal Requirements:

Facility		☐ If your facility stores 10,000 pounds or more of gasoline, diesel fuel,		
storing		and/or fuel oil, either above- or underground for dispensing or for on-site		
>10,000 lbs		use, you must report storage of that substance under the Emergency		
fuel		Planning and Community Right-to-Know Act of 1986 [42 USC 11001, and 42		
		CFR 355].		
Storage tanks		Both above and underground storage tanks and their piping systems are		
		subject to the National Fire Protection Association's (NFPA) <i>Automotive</i>		
NFPA		and Marine Service Station Code (NFPA 30A). These requirements are		
		adopted locally. Check with your municipal fire marshal for local		
	L	requirements.		
Underground		Underground Petroleum Storage: Tanks with ten percent or more of		
storage tanks		total volume below grade (including the volume of connected underground		
(USTs)		pipes) are considered Underground Storage Tanks (USTs) and must meet		
		certain requirements [UST Regulation R.61-92.280.12; 40 CFR 280]. The general		
D :		requirements are that:		
Requirements		1. Owners and operators of USTs must provide release detection for		
		tanks and piping. [DHEC R. 61-92.280.41 and 42].		
		2. The tank and piping be constructed of non-corrosive materials or		
		externally coated cathodically protected steel and installed according		
		to manufacturer's specifications; 3. The facility has an approved method of leak detection which includes		
		the maintenance of all activity records for 5 years;		
		4. Fill-pipes on tanks have means to collect spills from delivery hoses;		
		5. The tanks have overfill protection, such as overfill prevention		
		equipment, that will automatically shut off flow into the tank when the		
		tank is no more that 95% full [Sec. 280.20(C)(ii)(a)], or alert the		
		transfer operator when the tank is no more than 90% full by restricting		
		flow into the tank or triggering a high level alarm (280.20.(C)(ii)(B),		
		or restrict flow 30 minutes prior to overfilling, alert the operator with a		
		high level alarm one minute before overfilling, or automatically shut		
		off flow into the tank so that none of the fittings located on top of the		
		tank are exposed to product due to overfilling (280.20(C)(ii)(c).		
		6. The tank must be registered with the SCDHEC.		
		7. If a facility has a total underground buried storage capacity of more		
		than 42,000 gallons of petroleum product, it may require a Spill,		
		Prevention, Control, and Countermeasure (SPCC) Plan [40 CFR 112.1].		
Underground		There are additional requirements for facility owners or operators when		
tank removal		they are closing USTs through removal or in-place abandonment [DHEC		
		R.61-92.280.71].		

Aboveground	☐ Aboveground Petroleum Storage: If your facility stores a certain		
petroleum	amount of gas or oil in aboveground tanks (a total aggregate volume		
storage	greater than 1,320 gallons) it may require a Spill Prevention, Control and		
	Countermeasure (SPCC) Plan [40 CFR 112], which outlines a facility-wide		
	plan to prevent spills and contingency plans in case of spills.		
	□ SPCC plans require [40 CFR 112]:		
SPCC plans	1. The aboveground storage tank should be located within a dike or over		
	an impervious storage area.		
	2. The tanks require secondary containment of 110% of the volume of		
	the largest container.		
	3. A professional engineer must approve written spill prevention and		
	response measures as adequate.		
Report spills	Any spill or release of petroleum that results in a sheen on the waters of the		
	state or threatens waters of the state to include groundwater must be		
	reported immediately to the:		
	1. SCDHEC Emergency Response Section at 1-888-481-0125 and		
	2. National Response Center at 1-800-424-8802 [Section 311 of the Clean		
	Water Act; 33 USC 1321].		
Make	☐ A hazardous waste determination must be conducted on any materials used		
hazardous	to clean a spill to determine whether or not disposal of the materials is		
waste	subject to hazardous waste regulations [RCRA; 40 CFR 262.11; DHEC R.61-		
determination	79.262.11].		

Best Management Practices:

Secure areas when not in	☐ Fueling facilities and storage areas must be secured when not in use by appropriate shutdown devices and security locks.
use	
Spill Contingency Plan	☐ Even if you are not required to, develop a Spill Contingency Plan for all fuel storage and dispensing areas.
Post phone numbers	☐ Post emergency phone numbers in an obvious location.
Inspect for leaks	Regularly inspect aboveground fuel storage tanks and associated piping for leaks.
Tank roof	☐ If possible, cover the tank with a roof to prevent rainwater from filling the containment area.

- ⇒ Appendix A for hazardous substance management information.
- ⇒ Appendix B for hazardous waste management information.
- ⇒ Appendix E for spill plan and reporting information.
- ⇒ Appendix F and Stormwater Runoff Management Practices section for stormwater discharge information.
- ⇒ Hazardous Waste section.

Fuel Tank Disposal

Potential Environmental Impacts:

According to the EPA, the complex hydrocarbon compounds in petroleum products are toxic to marine life, upset fish reproduction, and interfere with growth and reproduction of bottom dwelling organisms. Improperly disposed fuel tanks can also impact groundwater supplies and pose a serious fire safety risk.

Legal Requirements:

Tank disposal	☐ If a portable or fixed tank for gasoline or an oil and gasoline mixture is empty, meaning drained of all material that can be removed from the container by normal methods like pouring or pumping, AND no more than one inch (or 3% by weight) of residue remains in the container, it can be disposed of as regular solid waste or can be recycled as scrap metal [40 CFR]		
	261.7].		
	If a tank is not empty, it must be disposed of as hazardous waste [40 CFR		
	262.11; DHEC R.61-79.262.11].		
Contact UST	Prior to closing underground storage tanks (UST) through removal or in-		
Program	place abandonment, you must notify the UST Program and follow		
	applicable regulations [UST, R.61 (92.280.71)(a)].		

Best Management Practices:

Leftover fuel	☐ Use, recondition or recycle all usable fuel before disposing of the tank.
Keep away	☐ Store tanks awaiting disposal away from ignition sources like heat or
from heat	sparks.
Label tanks	☐ Clearly label tanks "Waste Gasoline."
Fuel canisters	☐ Large fuel canisters should be de-valved with a fire marshal permit or
	taken to a hazardous waste collection facility.
Disposable	☐ Disposal propane canisters should have their pressure released using an
canisters	official puncturing device and used as scrap metal. These pressurized
	canisters could explode dangerously and should not be punctured with any
	other device. If you do not have the appropriate device, take the canisters
	to a hazardous waste collection facility.

Relevant Sections and Appendices:

⇒ Appendix B and Hazardous Waste section for hazardous waste management information.

Tab 5: Mechanical Activities	55
Oil	57
Antifreeze	59
Rags and Oil Absorbent Pads	61
Degreasing / Parts Washing	63
Battery Replacement	65
Upland Engine Operations	67
Commissioning Engines	68
Decommissioning Engines	69
Zinc Replacement	70
Refrigerants	71

Oil

Potential Environmental Impacts:

Even small amounts of oil introduced into the marina environment can cause environmental problems, especially if they persist. Although some oil that spills into the water evaporates, petroleum hydrocarbons can remain suspended in the water column, concentrate on the surface, or settle to the bottom. Because of the properties of oil, a cup of oil can spread a very thin sheen over more than an acre of calm water. Oil sheens can block necessary oxygen and light from moving through the surface of the water. According to the EPA, the hydrocarbons in oil harm juvenile fish, upset fish reproduction, and interfere with the growth and reproduction of bottom-dwelling organisms.

Legal Requirements:

Manage oil	Manage used oil, and any materials used to clean a spill, in accordance with the requirements specified in Appendix C [40 CFR 279; DHEC R.61-107.279].
Oil storage -	Storage of used oil is subject to all applicable Spill Prevention, Control
SPCC	and Countermeasures [40 CFR 112].
Report spills	Any spill or release of petroleum that results in a sheen on the waters of
	the state or threatens the waters of the state to include groundwater must
	be reported immediately to the: [DHEC R.61-68.E.4]
	1. SCDHEC Emergency Response Section at 1-888-481-0125 and
	2. National Response Center at 1-800-424-8802 [Section 311 of the Clean
	Water Act; 33 USC 1321].
Do not use	The use of dispersants, such as dishwashing soaps or detergents, on a
dispersants/	fuel spill or sheen of any size on the surface water is prohibited in most
soap or other	circumstances. Dispersants may only be used with permission from
dispersants	federal or state authorities, and only in rare instances [40 CFR 110.4, DHEC
	R.61-68.E.5].

Keep used oil separate from other liquids	Do not allow anything else, such as gasoline, solvents, paint, varnishes, pesticides, or antifreeze to be added to the used oil container. The introduction of these materials will result in the whole mixture having to be managed as a hazardous waste, adding a large expense. In general, engine oil, transmission fluid, hydraulic fluid, and gear oil are considered used oil and may be placed in the waste oil container. As a precaution though, check with your recycler before mixing any materials.
Reuse oil	Burn your used oil in an approved used oil fuel space heater. This is a cost saving measure that eliminates the cost of waste oil removal.
Recycle oil	Have a registered used oil transporter haul the used oil offsite for recycling. Used oil that is recycled is subject to less stringent regulations than hazardous waste.

Recycle oil	Recycle used oil filters. Puncture and thoroughly drain them first. If you
filters	generate large numbers of filters, consider purchasing a filter crusher.
Spill-proof oil	Purchase a non-spill vacuum-type system for spill-proof oil changes, or
changes	to suction oily water from bilges.
	Slip a plastic bag over used oil filters prior to removal to prevent drips.
Use absorbent	Use oil absorbent materials to clean up small drips and spills.
pads	Sell oil absorbent pads in the ships store.
Customer oil	Install collection facilities for used oil and used oil filters and encourage
collection:	boaters to use them, or direct boaters to their municipal used oil
	collection facility, usually at local transfer station.
Consult EQC	Collected oil should be recycled or burned in an approved heater;
	otherwise the marina may be subject to stricter regulations due to the
	increased generation of hazardous waste. Contact EQC for a
	consultation visit to ensure there is no change in generator status.
	Post signs indicating how important it is that the used oil not be
Post signs	contaminated.
	5 - F 5 - F
Separate tanks	a secure tank for used oil collected by marina facility staff.
Educate: don't	Educate customers and staff to not use soaps and detergents to clean up
use detergents	oily drips and spills on the water.
Bilge water	Avoid pumping bilge water that is oily or has a visible sheen. Use oil
	absorbent materials or an oil/water separator to remove oil before
	pumping.
	5
	These devices draw contaminated water from bilges; capture
	hydrocarbons in a filter and discharge clean water.

- ⇒ Appendix C for used oil management.
- ⇒ Appendix E for spill plan and reporting information.
- ⇒ Appendix F and Stormwater Runoff Management Practices section for stormwater discharge information.
- ⇒ Spills section.

Antifreeze

Potential Environmental Impacts:

Antifreeze can pollute groundwater, surface water and drinking water supplies if dumped, spilled or leaked, and is harmful to marine and aquatic life. While in an engine, antifreeze can become contaminated with lead or fuel to the point where it must be managed as a hazardous waste. There are two types of antifreeze. Antifreeze with ethylene glycol, a greenish-yellow, odorless, sweet-tasting chemical, poses a serious health hazard to humans and animals if ingested. Antifreeze with propylene glycol, which is usually pink and marketed as nontoxic, is less toxic and is recommended for use.

Legal Requirements:

Make	Waste antifreeze can be either hazardous or non-hazardous, depending upon
hazardous	the levels of contaminants it contains (the most common contaminants are
waste	lead, benzene, and zinc). In order to determine which is the case, the
determination	generator must either have their waste tested, or utilize reliable "knowledge
	of process" information for the waste (if available) [RCRA; 40 CFR 262.11;
	DHEC R.61-79.262.11]. Such information could include testing by haulers or
	studies by industry trade groups.
	A hazardous waste determination must be conducted on any materials used
	to clean antifreeze spills [40 CFR 262.11; DHEC R.61-79.262.11].
Manage	Antifreeze that is hazardous waste must either be recycled or disposed of
hazardous	via a permitted hazardous waste hauler. While stored on-site, it must be
waste	managed in accordance with hazardous waste storage requirements [40 CFR
	262.11; DHEC R.61-79.262.11].
Do not	Antifreeze that is determined to not be a hazardous waste is still considered
discharge	a polluting liquid waste and may not be discharged into the waters of the
	state or placed in a location where it is likely to end up in the waters of the
	state [SC Pollution Control Act, Sec. 48-1-90(a), R.61-79.262.90].

Choose Pink	Use propylene glycol antifreeze (usually pink), which is less toxic than
	ethylene glycol (usually green), where appropriate. Sell propylene glycol in
	your ships store.
Transfer	Use drip pans and funnels when transferring antifreeze to minimize spills
Carefully	and drips.
	Wear eye protection, clothing that covers exposed skin and rubber gloves
	when transferring antifreeze.
	Pour slowly and carefully to avoid splashing.

Segregate,	Segregate used antifreeze from other wastes.
Cover, and	Provide well-marked, coverable containers that are in good condition to
Label	collect antifreeze.
	Label the containers "Used Antifreeze."
	Never mix antifreeze with other chemicals.
Contain	Recover antifreeze used to winterize systems.
	Store antifreeze in a container that can be completely drained with a wide
	opening. Keep antifreeze storage containers closed at all times.
	Provide containment to prevent spills from entering ground water or
	stormwater.
Recycle	Recycle used antifreeze.
	Recycling options for antifreeze include:
	Purchase on-site recycling equipment and recycle at your facility.
	Conduct a RCRA hazardous waste determination (i.e., test the residue
	or filter cartridge) at least one time to verify that the waste is not
	hazardous before recycling on-site. Keep a copy of the test results in
	your files;
	2. Contract with a hauler that recycles the antifreeze off-site.

- ⇒ Appendix B for hazardous waste management information.
 ⇒ Appendix C for used antifreeze management information.
- ⇒ Appendix F and Stormwater Runoff Management Practices section for stormwater discharge information.
- ⇒ Hazardous waste section.

Rags and Oil Absorbent Pads

Potential Environmental Impacts:

Contaminated rags and oil absorbent pads that are improperly managed may pose fire, health, and environmental risks. Minimizing contamination of rags and pads reduces health risks to workers and emissions of volatile organic compounds to the air, improves effluent discharge from industrial laundries if you use washable rags, decreases liability risks, and saves money by minimizing solvent use.

Legal Requirements:

Types of contaminated	How used cloth rags/pads are managed depends on what the rags are contaminated with [40 CFR 262.11; DHEC R.61-79.262.11].
rags/pads	☐ If the used rag is:
	1. Dripping with used oil, manage as used oil.
	2. Contaminated with used oil, but not dripping, evaluate for
	hazardous waste then properly manage.
	3. Contaminated with paints or solvents, or other hazardous materials,
	manage as hazardous waste.
	4. Contaminated with other material (or only with mild cleaners or
	soaps), dispose of in regular trash.
Leased	☐ If you lease rags/pads and have them laundered, and they are
rags/ pads	contaminated with hazardous waste, you must manage them as
	hazardous waste until they are picked up for laundering. However, they
	do not require a hazardous waste manifest [40 CFR 262.11; DHEC R.61-
	79.262.11].

Separate	Keep oily rags/pads separate from rags that have been contaminated with
rags/pads	hazardous materials such as solvents.
Wring	Remove excess solvent from rags/pads by wringing or pressing excess
rags/pads	into coverable container.
Reduce solvent	Reduce the amount of solvent used in cleaning through improved work
use	practices. Use solvents only when absolutely necessary. Use non-VOC
	cleaners.
Recyclable rags	Use cloth rags that can be recycled by an industrial laundry service.
Laundry	Contract with a permitted industrial laundry service that will pick up
service	soiled rags and deliver clean rags on a regular basis. The laundry service
	may require you to limit the solvent and other chemical content of the
	soiled rags because of the limits on their permit to discharge wastewater
	into the sanitary sewer.
Rag/pad	Store ignitable rags/pads in NFPA approved, labeled containers until
storage	they can be laundered.
Rags/pads with	Reuse rags or absorbent pads that have soaked up ONLY gasoline.
gasoline	

Rags/pads with	☐ If rag or absorbent pad has soaked up ONLY diesel or oil:
oil	1. If the used oil collector will accept them for energy recovery, place
	in a covered container in the used oil collection area for pickup.
	2. If the rag or pad is dry and the used oil collector will not accept
	them, check that the landfill will accept them and then double bag
	and place in trash.

- \Rightarrow Appendix B for hazardous waste management information.
- ⇒ Appendix C for used oil management information.
- ⇒ Hazardous Waste section.
- ⇒ Oil section.

Degreasing / Parts Washing

Potential Environmental Impacts:

Degreasers used to clean metal parts may be organic solvents (chlorinated or non-chlorinated) or water-based cleaners. Organic solvents usually contain volatile organic compounds (VOCs), which can evaporate quickly. Many VOCs combine with combustion emissions to form ground level ozone, a major component of "smog." Ozone damages lungs and degrades many materials. When solvents are released and reach water, even in very small quantities, they may render the water unfit for human consumption and uninhabitable for aquatic life. Many organic solvents are also combustible, which may pose a fire hazard.

Legal Requirements:

Make	☐ A hazardous waste determination must be conducted to establish whether or
hazardous	not disposal of waste solvents and parts washer solutions is subject to
waste	hazardous waste regulations [RCRA; 40 CFR 262.11; DHEC R.61-79.262.11]. A
determination	hazardous waste determination must also be conducted on any materials
	used to clean a spill.

Use non-VOC	☐ Use water-based, non-VOC cleaners that are less hazardous than solvent-
cleaners	based degreasers. They are also less toxic and non-flammable. Don't use a
	toxic or flammable organic solvent if you don't have to.
Volatile	Any parts washer that uses VOCs at room temperature should follow these
organic	equipment design and operating procedures:
compound	1. The cover must be easily operated with one hand and closed
(VOC) use	whenever the parts washer is not being used for 2 minutes or more.
procedures	2. Parts must be covered during draining.
	3. Waste solvent must be stored in covered containers.
	4. Cleaned parts must be drained for at least 15 seconds, or until
	dripping ceases, whichever is longer.
	5. Degreasing solvent must be sprayed as a compact fluid stream (not
	a fine, atomized, or shower type) and at a pressure that does not
	exceed 10 psi.
	6. Operation must cease at the occurrence of any visible solvent leaks.
	7. Post labels on or near each unit summarizing the applicable
	operating requirements.
	8. Keep monthly records on the amount of solvent added to each unit.
Contain	☐ If using VOC-based solvents is unavoidable, catch excess solvents in a pan
solvents	and reuse.
Separate	☐ Do not mix or add other types of solvents to any degreaser.
solvents	
Don't dump	□ Never discard any degreasing solvent into sinks, floor drains or onto the
solvents	ground. It will find its way to local waters and as little as a thimble full may
	render thousands of gallons of water uninhabitable for aquatic life or unfit
	for human consumption. You may be held responsible for remediation.

- ⇒ Appendix B and Hazardous Waste section for hazardous waste management information.
- ⇒ Appendix F and Stormwater Runoff Management Practices section for stormwater discharge information.
- ⇒ Antifreeze section.
- ⇒ Battery Replacement section.
- ⇒ Oil section.
- ⇒ Rags and Oil Absorbent Pads section for used rag disposal information.

Battery Replacement

Potential Environmental Impacts:

If handled improperly, lead acid batteries pose certain hazards. Battery components are toxic and corrosive, and can also be a fire and explosion hazard. Lead and sulfuric acid can contaminate the air, soil, and water. Direct contact with sulfuric acid can burn the skin and eyes. Exposure to lead in the environment can pose a serious health hazard to children. Lead is also very toxic to aquatic life and can enter marina basins through stormwater when spent lead acid batteries are not managed properly.

Legal Requirements:

Universal	☐ Marinas that store less than 5,000 kilograms (11,000 pounds) of spent lead-
Waste Rule:	acid batteries would be classified as "Small Quantity Handlers" under the
	Universal Waste Rule. Such handlers are required to do the following [40
	CFR 273 Subpart B; DHEC R.61-79.273]:
Label	1. Mark all batteries (or containers holding such batteries) with the
	words "Universal Waste – Batteries," "Waste Batteries," or "Used
	Batteries."
Store < 1 year	2. Store batteries for no more than one year before sending them off-
	site for recycling.
Keep in	3. Place any battery that shows signs of leakage, spillage, or damage
container	in a container that is kept closed, is structurally sound, and is compatible with the contents of the battery.
C4-i	4. Immediately contain any releases of batteries or electrolyte.
Contain spills	5. Before shipping batteries off-site, ensure that they are packaged,
Package	marked, labeled, and placarded in accordance with U.S. DOT rules
appropriately	for hazardous materials.
appropriately	6. Ship the batteries to another Universal Waste handler, or to an
Shipment	authorized destination facility for recycling. Prior to shipment,
Simplified	ensure that the receiving facility agrees to receive the shipment.
	Any shipments that are rejected must be taken back, or directed to
	another handler or destination facility. In addition, if you transport
	batteries from one site to another, you must comply with Universal
	Waste transporter requirements [40 CFR 273 Subpart D; DHEC R.61-
	79.273.18]. 7. A marina that accepts lead acid batteries from the public for
Collection	temporary storage prior to recycling must be registered with DHEC.
	[DHEC R.61-107.8].
Make	☐ A hazardous waste determination must be conducted on spilled acid and
hazardous	broken lead acid batteries, and any materials used to clean a spill, to
waste	establish whether or not their disposal is subject to hazardous waste
determination	regulations [RCRA; 40 CFR 262.11; DHEC R.61-79.273.18].
If $> 500 \text{ lbs}$	☐ If over 500 pounds of batteries are stored on-site, report the chemicals in
stored onsite	lead acid batteries (sulfuric acid and lead) as part of your hazardous and
	toxic chemical inventory and notifications required under the Emergency
	Planning and Community Right-to-Know Act of 1986 (EPCRA) [40 CFR
	355].

Best Management Practices:

Limit long	Avoid long-term storage of lead acid batteries by sending accumulated	
term storage	batteries to a reclaimer within six months of receipt. Limit accumulation of	
	large quantities of spent batteries. If necessary, ship more frequently.	
Store properly	Store spent lead acid batteries upright in a secure location, protected from	
	the elements.	
	Never stack batteries directly on top of each other. Layer with wood.	
	Never drain batteries or crack the casings.	
Broken	Place cracked or leaking batteries in a sturdy, acid-resistant, leak-proof,	
batteries	sealed container (e.g., a sealable 5-gallon plastic pail). The container should	
	be kept closed within the battery storage area.	
Transport	Strap batteries to pallets or wrap batteries and pallet in plastic during	
properly	transport.	
Keep records	Keep written records of weekly inspections of spent lead acid batteries.	

- ⇒ Appendix A for hazardous substance management information.
- ⇒ Appendix B for hazardous waste management information.
- ⇒ Appendix F and Stormwater Runoff Management Practices section for stormwater discharge information.
- ⇒ Hazardous waste section.

Upland Engine Operations

Potential Environmental Impacts:

Working on boat engines has potential environmental impacts. If engine fluids are not well managed, they may be transported by stormwater into the marina basin, where they can harm fish and other aquatic life. If certain fluids are mixed, they may become subject to hazardous waste requirements and be more expensive to dispose. Waste fluids from upland engine operations may include: engine oil, transmission fluid, power steering fluid, brake fluid, hydraulic fluid and antifreeze, all of which are recyclable liquids. Many of these fluids can be hazardous, and may pick up contaminants (e.g., lead from bearings) during use in an engine.

Legal Requirements:

Make	☐ A hazardous waste determination must be conducted to establish whether
hazardous	or not disposal of waste fluids is subject to hazardous waste regulations
waste	[RCRA; 40 CFR 262.11; DHEC R.61-79.262.11]. A hazardous waste determination
determination	must also be conducted on any materials used to clean a spill.

Best Management Practices:

Don't discharge	Never pour waste fluids down any drains, including stormwater drains, or	
fluids	onto the ground. Exception: waste fluids may be discharged into sealed	
	and permitted blind sumps that capture contaminants for proper treatment	
	and disposal.	
	Do not dispose of liquid waste in dumpsters.	
Separate and	Recycle fluids whenever possible. In general, the purer the waste stream,	
recycle fluids	the higher the value to the recycler. Never mix gasoline, antifreeze, or	
	chlorinated solvents into used oil because it may cause the used oil to	
	become a hazardous waste, therefore requiring higher disposal costs.	

- ⇒ Appendix B and Hazardous Waste section for hazardous waste management information.
- ⇒ Appendix F and Stormwater Runoff Management Practices section for stormwater discharge information.
- ⇒ Appendix C for used oil and antifreeze management.
- ⇒ Antifreeze section.
- ⇒ Oil section.
- ⇒ Rags and Oil Absorbent Pads section.

Commissioning Engines

Potential Environmental Impacts:

The waste fluids generated when commissioning engines on the upland, if not properly managed, can potentially enter the water in stormwater runoff. Contact with the fluids can harm fish and other marine and aquatic life. If certain fluids are mixed, they may become subject to hazardous waste requirements and be more expensive to dispose. Waste fluids from commissioning engines may include engine oil, gasoline, diesel fuel, and antifreeze.

Legal Requirements:

Gasoline	☐ If stale gasoline cannot be reconditioned, dispose of it as hazardous waste
disposal	[40 CFR 262.11; DHEC R.61-79.262.11].

Best Management Practices:

Check for	☐ Inspect fuel lines for leaks or potential leaks such as cracks and loose	
leaks	connections. These can be persistent sources of engine fluids to the bilge.	
Encourage	☐ Household hazardous waste programs may accept unwanted gasoline and	
boaters	gas/oil blends generated by individual boat owners. Encourage marina	
	patrons to dispose of their waste gasoline through their own municipal	
	household hazardous waste collection programs, if appropriate.	

- ⇒ Appendix B and Hazardous Waste section for hazardous waste minimization tips.
- ⇒ Appendix F and Stormwater Runoff Management Practices section for stormwater discharge information.
- ⇒ Antifreeze section.
- ⇒ Oil section.
- ⇒ Rags and Oil Absorbent Pads section.

Decommissioning Engines

Potential Environmental Impacts:

The waste fluids generated when decommissioning engines on the upland, if not properly managed, can potentially enter the water in stormwater runoff. Contact with the fluids can harm fish and other marine and aquatic life. If certain fluids are mixed, they may become subject to hazardous waste requirements and be more expensive to dispose. Waste fluids from decommissioning engines may include engine oil, gasoline, diesel fuel and antifreeze.

Legal Requirements:

Gasoline	☐ If stale gasoline cannot be reconditioned, dispose of it as hazardous waste
disposal	[40 CFR 262.11; DHEC R.61-79.262.11].

Best Management Practices:

Use pink	Use propylene glycol antifreeze (usually pink) to winterize all systems
antifreeze	except "closed," or freshwater cooling systems. Propylene glycol antifreeze
	is much less toxic than ethylene glycol antifreeze. Use the minimum
	amount of antifreeze necessary for the job.
Use stabilizers	Where appropriate, add stabilizers to fuel to protect engines against
	corrosion and the formation of sludge, gum, and varnish. Stabilizers are
	available for gasoline and diesel fuels, and for crankcase oil. This also
	eliminates the problem of stale fuel disposal in the spring. Check
	manufacturer's warranty on engine before adding fuel stabilizers.
Fill fuel tank	Fill fuel tanks to 85-90% full to prevent flammable fumes from
only 90%	accumulating and to minimize the possibility of condensation leading to
	corrosion. Do not fill the tank more than 90% full if the boat has an external
	overflow vent. The fuel will expand as it warms in the springtime, and fuel
	will spill out the vent line of a full inboard tank.
Unwanted gas	Household hazardous waste programs may accept unwanted gasoline and
	gas/oil blends generated by individual boat owners. Encourage marina
	patrons to dispose of their waste gasoline through their own municipal
	household hazardous waste collection programs, if appropriate.

- ⇒ Appendix B and Hazardous Waste section for hazardous waste minimization tips.
- ⇒ Appendix F and Stormwater Runoff Management Practices section for stormwater discharge information.
- ⇒ Antifreeze section.
- ⇒ Battery Replacement section.
- ⇒ Oil section.
- ⇒ Rags and Oil Absorbent Pads section.

Zinc Replacement

Potential Environmental Impacts:

Sacrificial zinc anodes fight corrosion in salt water by deterring corrosion of metal hull and engine parts. Elevated levels of zinc in marina sediments have been found to be associated with boat operation and maintenance. Zinc, in high concentrations, can be toxic to marine life, and can be potentially toxic to humans who eat contaminated shellfish or fish.

Legal Requirements:

Make	☐ A hazardous waste determination must be performed on waste zinc anodes
hazardous	being disposed of [RCRA; 40 CFR 262.11; DHEC R.61-79.262.11]. However, if the
waste	anodes can be recycled as scrap metal, they do not have to be managed as
determination	hazardous waste.

Best Management Practices:

Recycle	Recycle zinc anodes with other scrap metals. Scrap metal dealers will take	
	spent zinc anodes.	
Storage	Store zinc anodes with other recyclable scrap metals in clearly marked	
	containers protected from the elements.	

- ⇒ Appendix B and Hazardous Waste section for hazardous waste management information.
- ⇒ Appendix F and Stormwater Runoff Management Practices section for stormwater discharge information.

Refrigerants

Potential Environmental Impacts:

Refrigerants become an environmental problem when they escape into the air. Chlorofluorocarbons (CFCs, or Freon[™]) are gases used primarily as refrigerants in motor vehicle air conditioners, building air conditioning units, refrigerators, and freezers. When CFCs are released into the air, they rise into the upper atmosphere where they damage the protective ozone layer in the stratosphere. A single CFC molecule can destroy 100,000 molecules of ozone. The ozone layer absorbs the sun's harmful ultraviolet (UV) radiation and when it is damaged living things on the earth become exposed to harmful UV.

Legal Requirements:

Air	Everyone who services air conditioners must be certified in the proper use
conditioner	of CFC recovery and recycling equipment [Clean Air Act, Title VI, Section 608
service	and 609, 40 CFR 82.34].
	The Clean Air Act prohibits release of CFCs and halons. Anyone repairing
	or servicing motor vehicle air conditioners must recover or recycle CFCs
	on-site or recover CFCs and send them off-site for recycling [40 CFR 82.34].

Refrigerant	☐ Investigate alternatives to ozone-depleting refrigerants. These include HFC-
alternatives	134 (or R-134a), R-409a and R-404a.
Repair leaks	The EPA does not require that leaks be repaired, although it recommends that vehicle owners consider repairing leaks to reduce emissions and extend the useful life of their air conditioner. Repair of leaking systems will help vehicle owners avoid the need to continue to refill systems with high priced refrigerant.
CFC handling	☐ For more information on CFC handling, contact the EPA at (800) 8211237, or the National CFC Hotline at (800) 296-1996, between 7:00 a.m. to 1:00 p.m. Monday through Friday.

Tab 6: Painting and Fiberglass Repair	73
Scraping and Sanding	75
Paint Stripping	77
Prepping and Painting Boat Bottoms Antifouling Paint	78
Hull and Topside Painting	80
Abrasive Blasting	82
Paint Spraying	83
Compound Waxing	85
Varnishing	86
Teak Refinishing	87
Fiberglassing	88

Scraping and Sanding

Potential Environmental Impacts:

Hull paints often contain heavy metals and other toxins. Sanding chips and dust that fall onto the ground can enter a marina basin through stormwater runoff. Paint chips and sanding debris can be particularly dangerous when shellfish ingest them and other animals, including humans, then ingest the shellfish.

Legal Requirements:

Make	You must determine if your sanding dust is hazardous and manage
hazardous	accordingly [RCRA; 40 CFR 262.11; DHEC R.61-79.262.11].
waste	If the sanding dust is not hazardous, it must be handled as a Special Waste.
determination	This waste may be disposed of at a solid waste landfill if the site meets the
	design criteria for municipal solid waste landfills. [DHEC R. 61-107.258].

Designate indoor or upland area	Conduct sanding and scraping away from the water's edge. Designate an indoor or upland area for debris-producing maintenance such as scraping, sanding, and sandblasting. The boat maintenance area can be a temporary structure or plastic sheeting provided to minimize the spreading of dust and windblown material. The work area should be well marked with signs.
Use tarps	 Place drop cloths or tarps under vessels when sanding or scraping. Weight the bottom edges of tarps and drop clothes to keep them in place.
Impervious pad	☐ Consider installing an impervious pad for conducting debris-producing maintenance.
Clean up immediately	 Clean up all debris, trash, sanding dust, and paint chips immediately following any maintenance or repair activity. When sanding or grinding hulls over a paved surface, vacuuming or sweeping loose paint particles is the preferred cleanup method. Do not hose the debris away. Dispose of water-based (non-hazardous) waste paint chips and sanding waste in a covered dumpster or other covered solid waste receptacle.
Non-windy days	Avoid scraping or sanding on windy days, unless conducting activity in an enclosed maintenance structure.
Use vacuum sanders	 Use dustless or vacuum sanders when sanding. These tools can collect over 98% of dust generated instead of releasing it into the air. Workers can use this equipment without full suits or respirators and have fewer cleanups when the job is done. Require customers and contractors to use dustless or vacuum sanders. Rent or loan the equipment to them. Post signs indicating the availability of the dustless or vacuum sanders.
Provide covered container	Provide a covered collection drum for the dust from vacuum sanders and other scraping debris.